



WATERJET & LASER CUTTING SERVICES  
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## Waterjet Cutting Edge Finish Guide

Selecting the appropriate edge finish for your project is an important step in determining the price. The guide below represents the various waterjet cut edge finishes we offer. These finishes may be combined within the same part. Edge finish samples are available upon request.



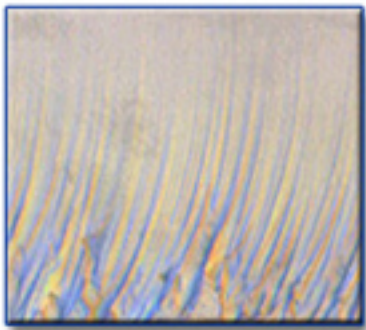
### **FINISH CUT**

- 125 RMS
- Requires little or no secondary processing.
- Tolerances as close as +/-0.005"
- Edge appears smooth sandblasted with no visible striations.



### **STANDARD CUT**

- 250 RMS
- May require some secondary processing.
- Tolerances as close as +/-0.015"
- Edge appears smooth sandblasted with some visible striations.



### **ROUGH CUT**

- 500 RMS
- Mainly used where secondary processing is required.
- Tolerances as close as +/-0.030"
- Edge appears rough with heavy striations.



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Laser Cutting



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